

Date: Monday, 10/16/2006 2:02:25 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	: LATCH ASSEMBLY		
Job Number	29021					
Estimate Number	10303					
P.O. Number	N/A					
This Issue	10/16/2006	S.O. No.	N/A	Part Number	: D2586	
Prsht Rev.	NC				Drawing Number	: D2586 REV C1
First Issue	N/A	Type	PURCHASED PARTS	Project Number	: N/A	
Previous Run	28020				Drawing Revision	: C1
Written By					Material	: N/A
Checked & Approved By					Due Date	: 11/10/2006
Comment	Est	02.01.31	Added Inspect level 21 NG	Qty:	100	Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: 2253 Possible Supplier: Southco, P/N: C2-32-25 Certification Required	
2.0	C23225	DOOR LATCH	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) DOOR LATCH	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 1-Receive and inspect for transit damage 2-Attach certification 3-Stock Keys as: C2-32-25 Keys 4-Discard hardware	
4.0	D30157	Lock Nut	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Lock Nut Pick: Qty Part Number Description Batch	
	1	D3015-7	Lock Nut B23087x11 / B26324x89

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/10/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 10/16/2006 2:02:25 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LATCH ASSEMBLY

Job Number: 29021

Part Number: D2586

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1-Drill Hole to 0.191"
- 2-Counterface as per Dwg D2586
- 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

FF 06-10-26
99
PTO

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/10/30 99

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: SF190

SB 06/10/30 (99)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(99)

Comment: FINAL INSPECTION/W/O RELEASE

FP 06/10/31

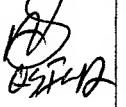
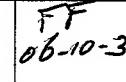
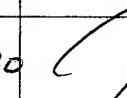
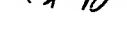
Job Completion



6 06 10 31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/10/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-10-30	3.0	ONE DOOR Latch is missing a nut.	 	SCRAP (destroy) NO hand to match	FT 06-10-30  	 	 	

NOTE: Date & initial all entries

DART

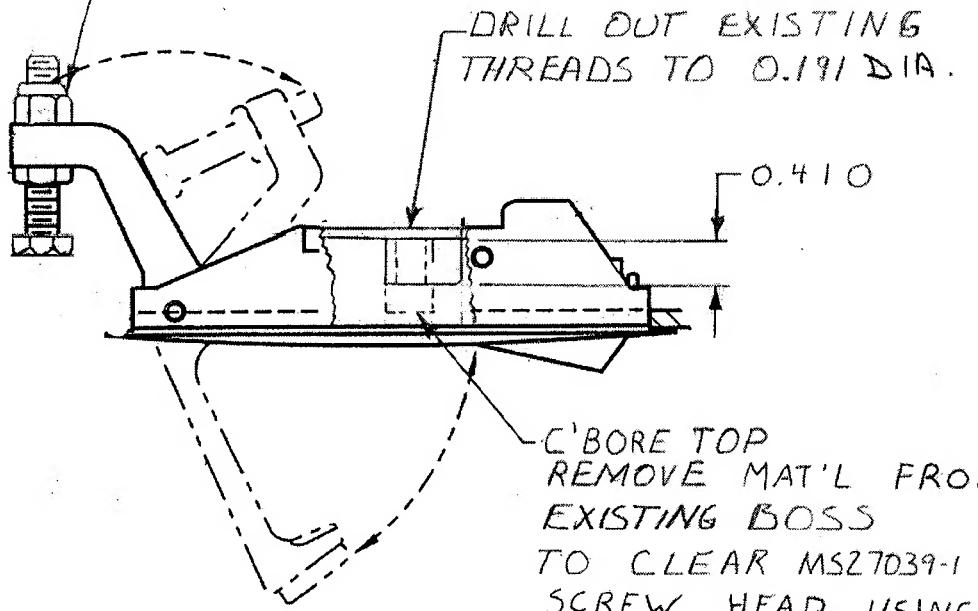
DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>AS</i>	APPROVED <i>AS</i>	DRAWING NO. D2586	REV C SHEET 1 OF 1
DATE 97.09.03		TITLE DOOR LATCH	SCALE NTS
A	96.07.15	NEW ISSUE	
B	97.07.23	CHANGED C'BORE DEPTH	
C	97.09.03	REVISED C'BORE DEPTH	
C1 CP	01.06.21	ADD 3015-7 P/N	

RELEASED

97/09/04 KE

TSR A364

M5 LOCK NUT (D3015-7)



NOTE: MAKE FROM
SOUTHCOR PART # C2-32-25

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29021

T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: OCT 23/06

Customer Name Dart Aerospace LTD.

Customer P.O. No.: 2253 TCH Order No.: 69018

Invoice No.: 84287 Date shipped: OCT 23/06

TCH Part No.: 555-C23225

Item Description: BLK Lev Latch raised Trig w/LK

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature: John P.

Title: Supervisor